

FIG. 1

B1
B2

Current value	Temperature	Monitor table	Production	Operation process	Setting history	I/O monitor
Power-ON rate	Calculator		Memo	Mail		Not display

*** Inject/Weigh ***

Title

Memory 1

Change

02/10/22 16:4

2 Operation

Filling time 0.45 s

Weighing time 0.00 s

Cycle time 2.18 s

Minimum cushion

Holding pressure change

Injection start

29.78 mm

50.71 mm

118.18 mm

TRH3 1.00

PH 4 0.5

TRH2 1.00

PH 2 22.0

TRH1 1.00

PH 1 22.0

Screw speed

0 r/min

S R 50

BP 12.0

Injection 3.00 s

Cooling 6.00 s

Intermediate 7.00 s

0.00 s

Screw back pressure

PI 1 200.0

Screw position mm

0.00

Injection pressure

0.0 MPa

Nozzle operation

Continuous press-down

VH 2 2.0

VH 1 0.0

VI 5 100.0

VI 4 50.0

VI 3 70.0

VI 2 50.0

VI 1 60.0

TRV 1.00

LS 4 20.00

LS 4 90.00

LS 4C 95.00

LS 4 100.00

LS 4A 100.00

LS 5 120.10

LS 10 5.00

mm

Injection setting

Injection waveform

Weight setting

Weight waveform

Double-side copy

FIG. 2

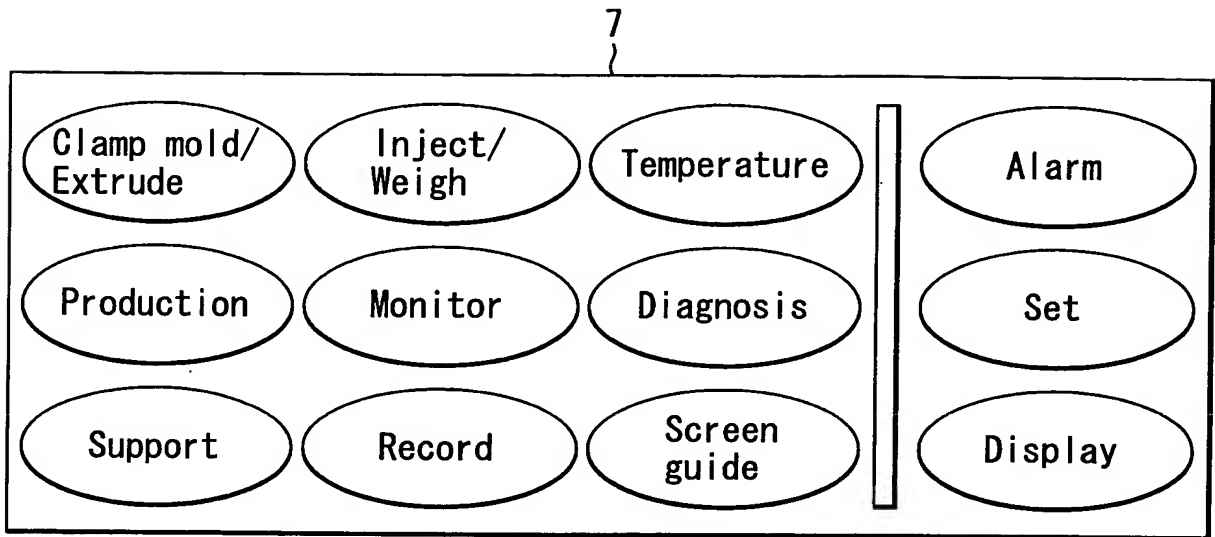


FIG. 3

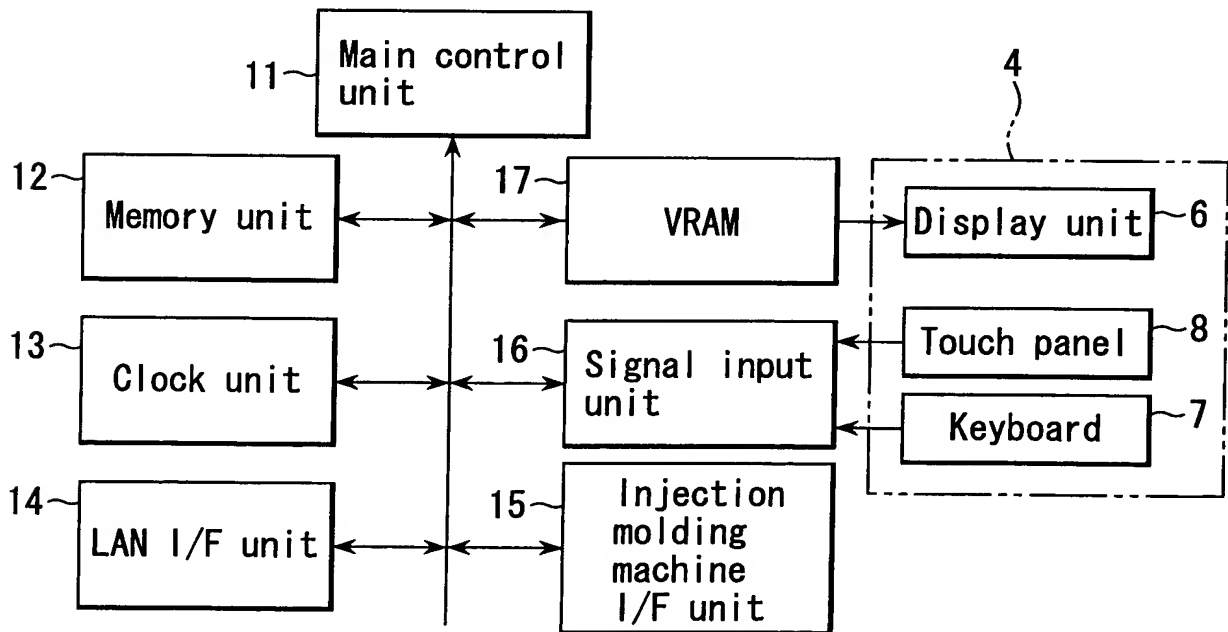


FIG. 4

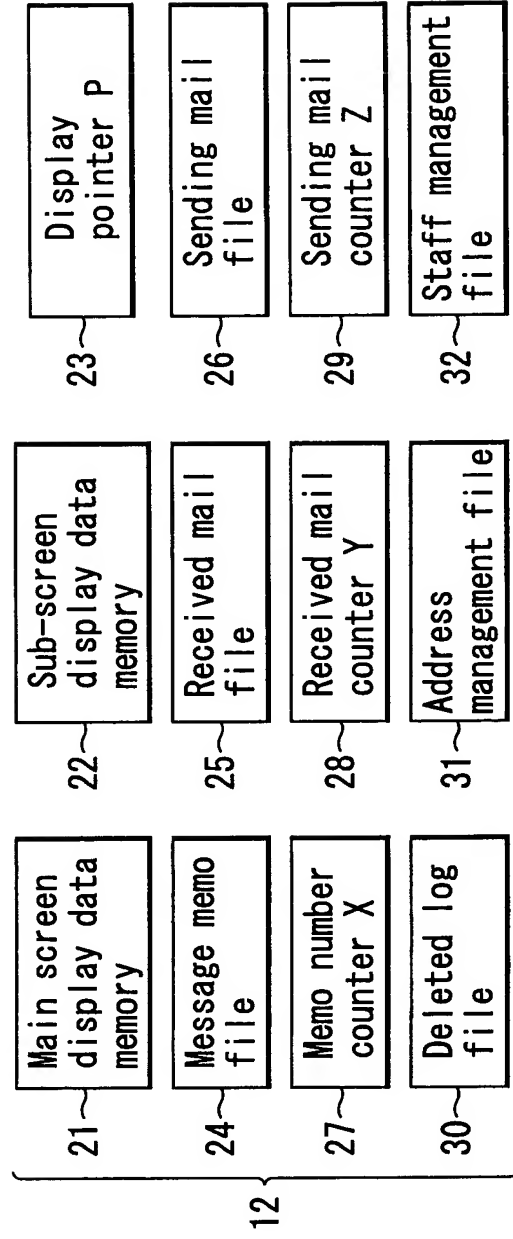


FIG. 5

FIG. 6A

No	Creation date/time	Display time	Memo text
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FIG. 6B

No	Reception date/time	Display time	Sender	Title	Mail text
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FIG. 6C

No	Creation date/time	Destination address	Display time	Sender	Title	Mail text
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FIG. 6D

No	Injection molding machine name	MAC address	IP address
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FIG. 6E

No	Staff code	Section	Name
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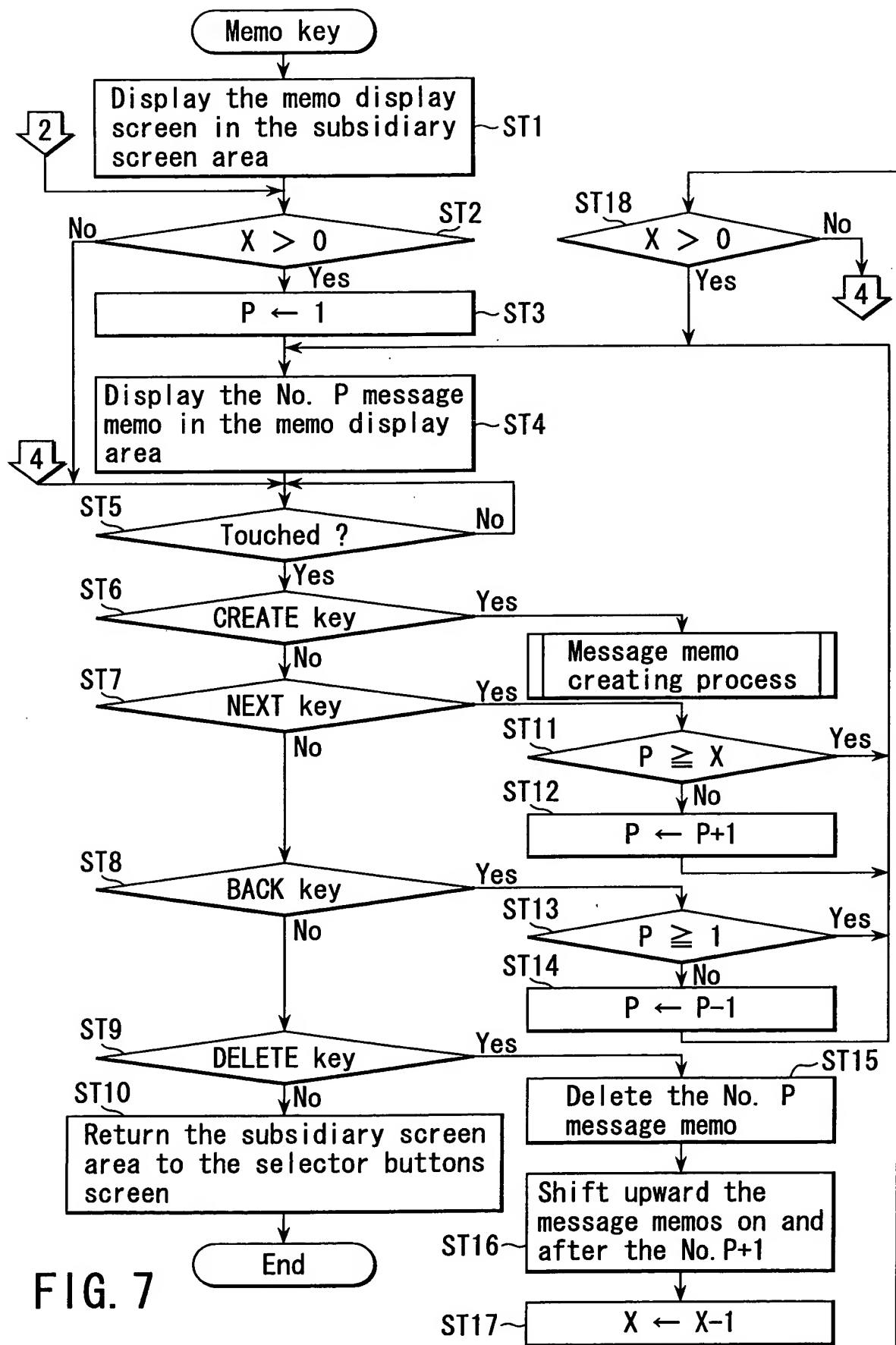


FIG. 7

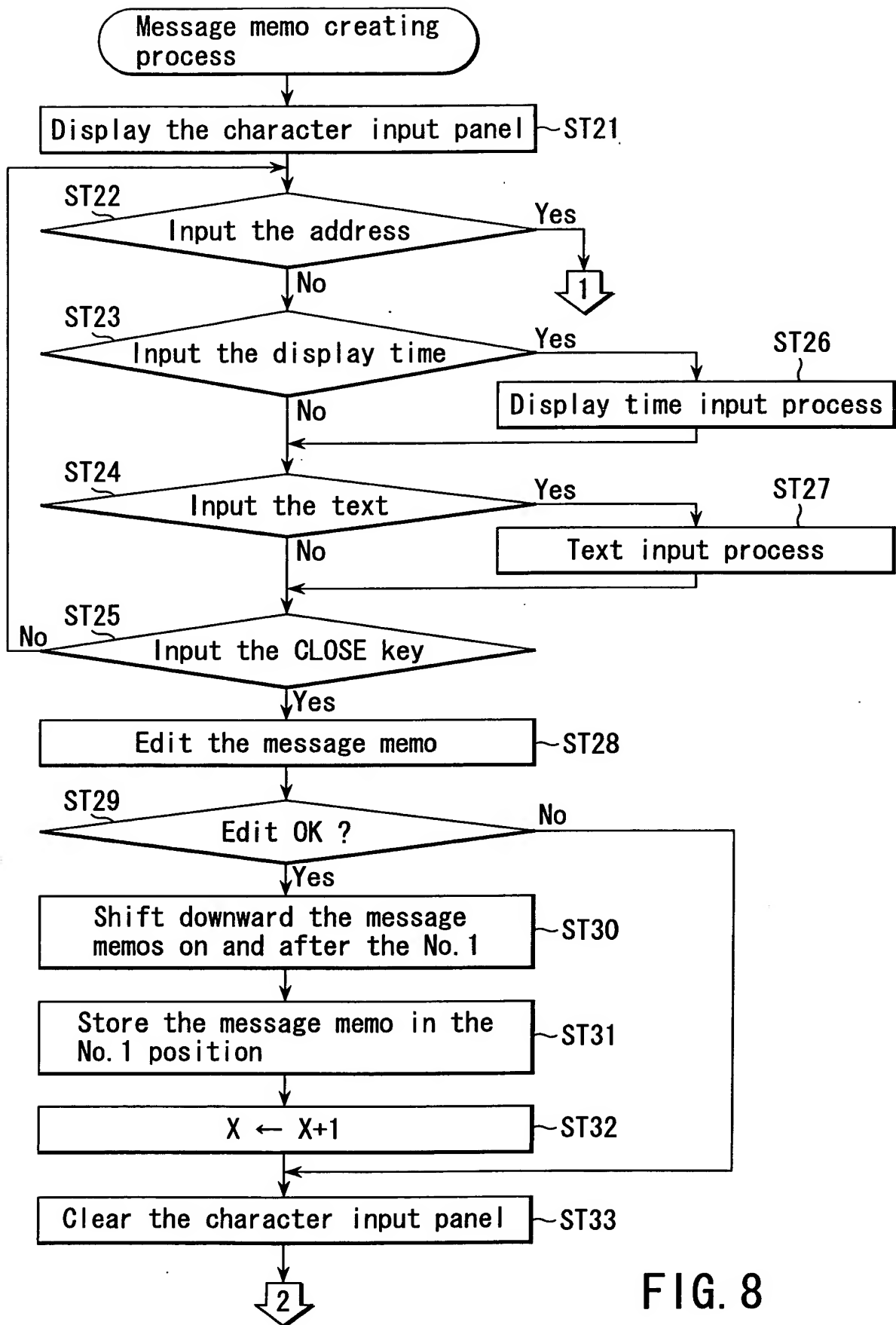


FIG. 8

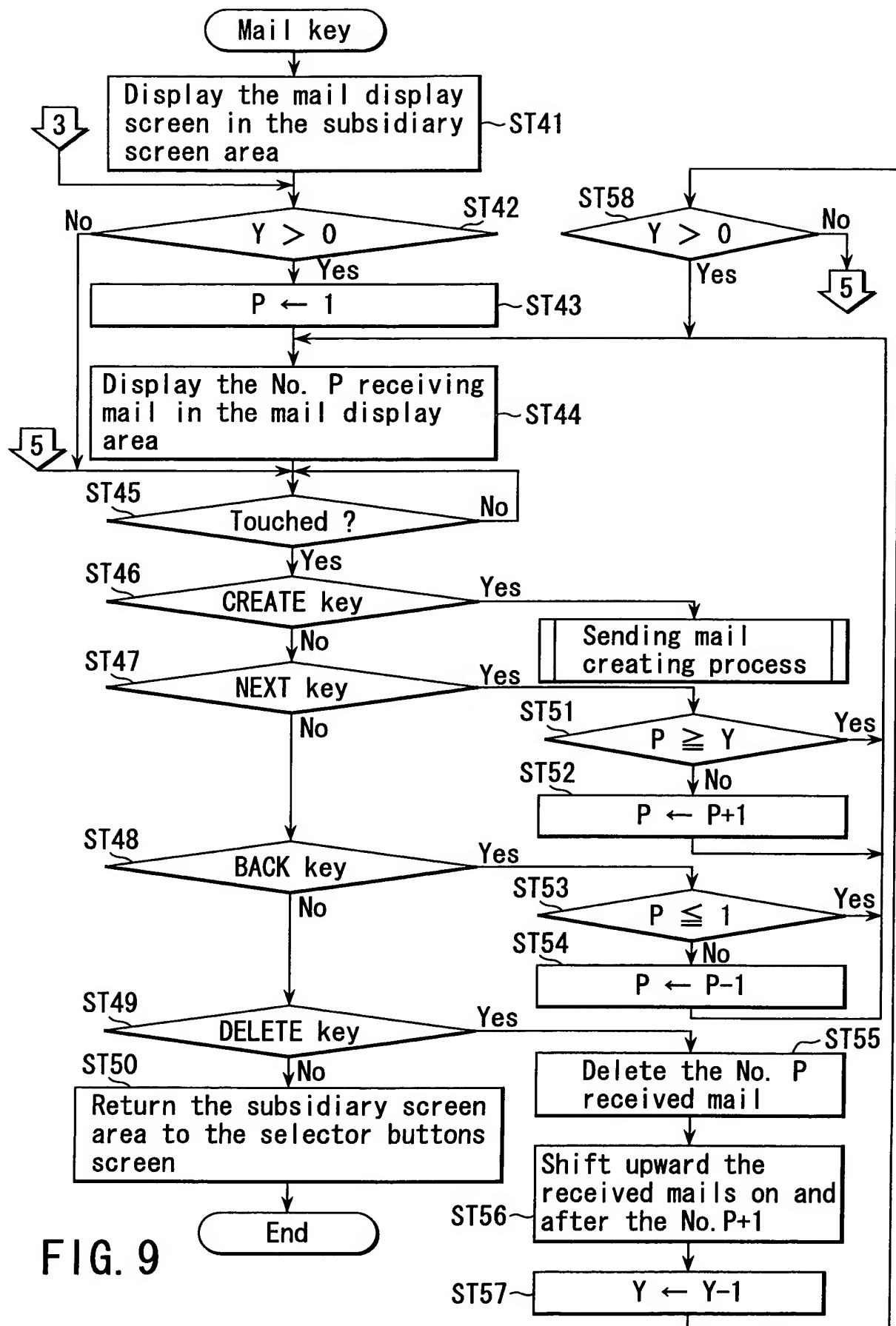


FIG. 9

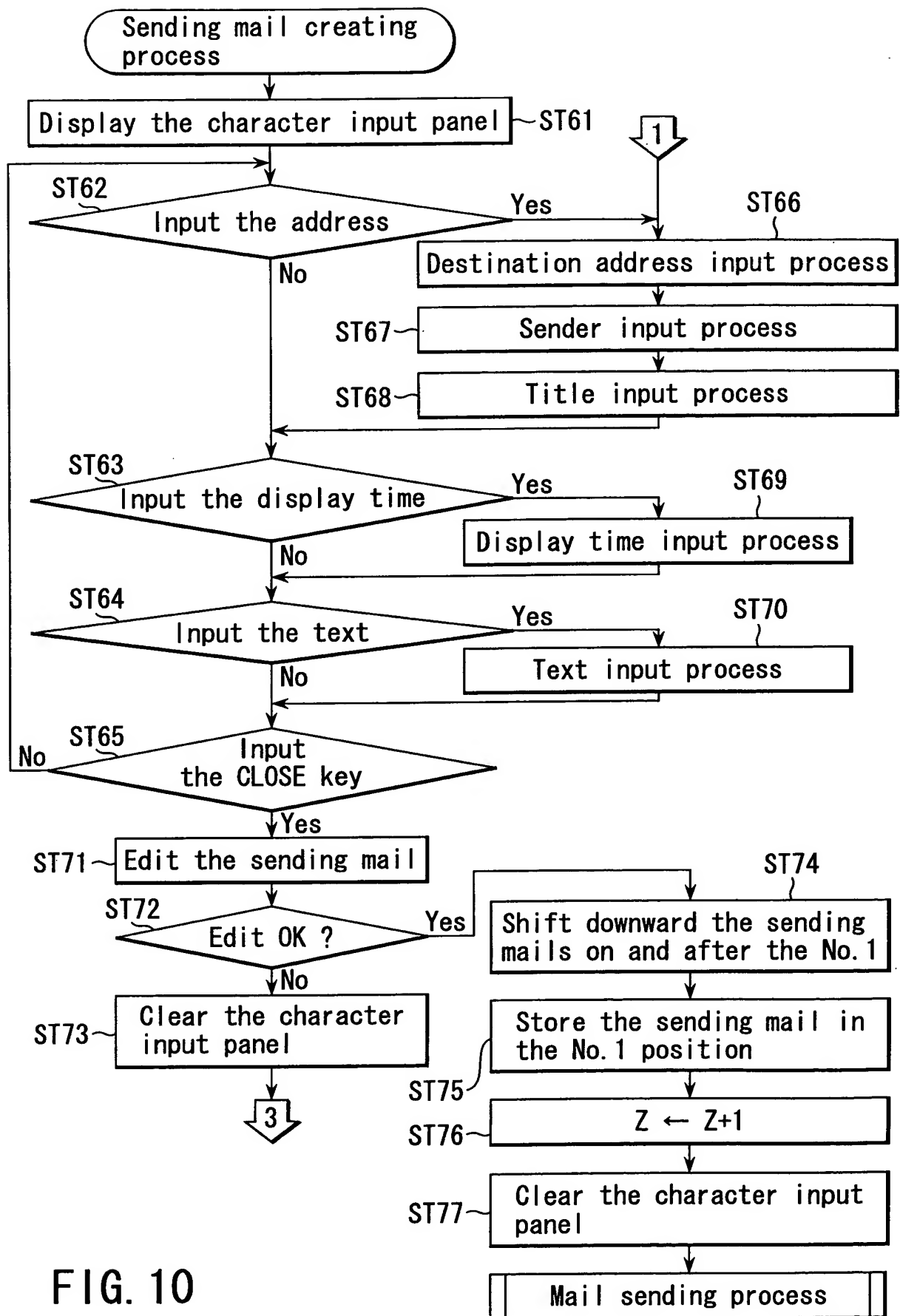


FIG. 10

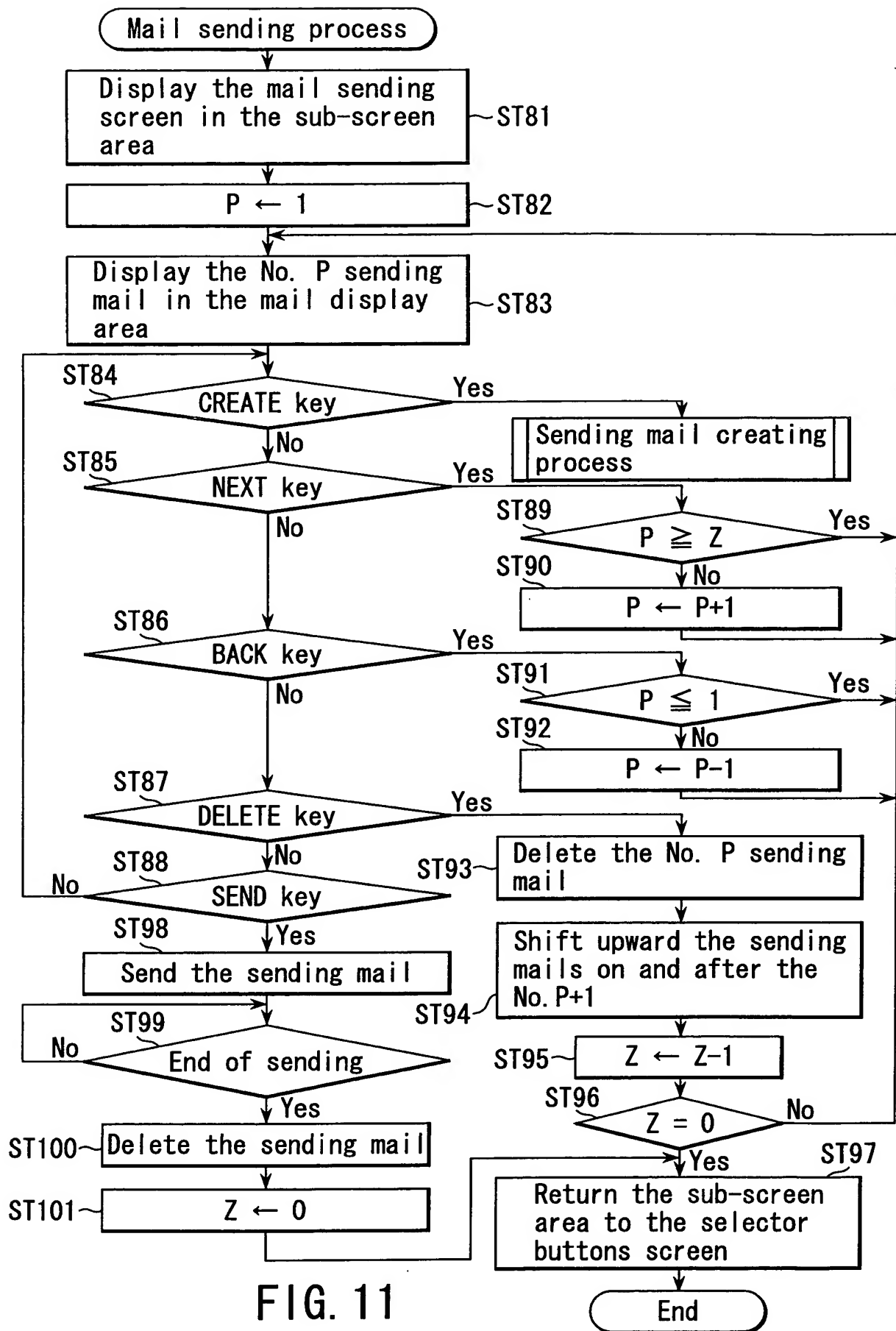


FIG. 11

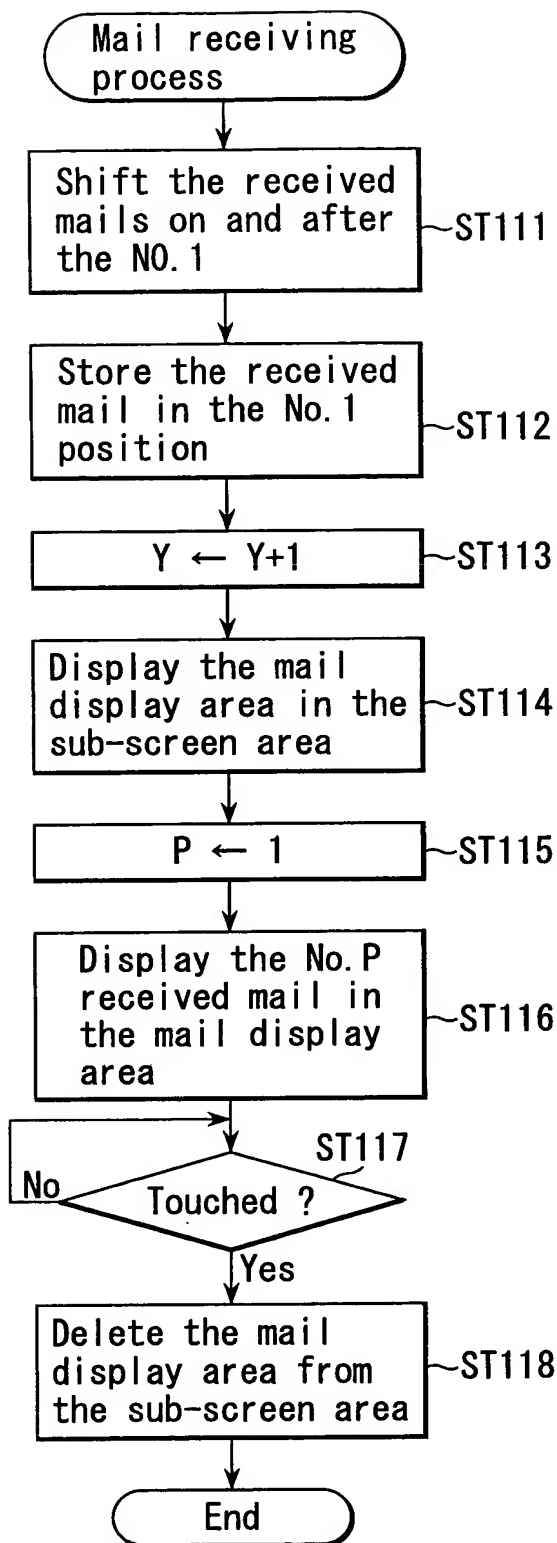


FIG. 12

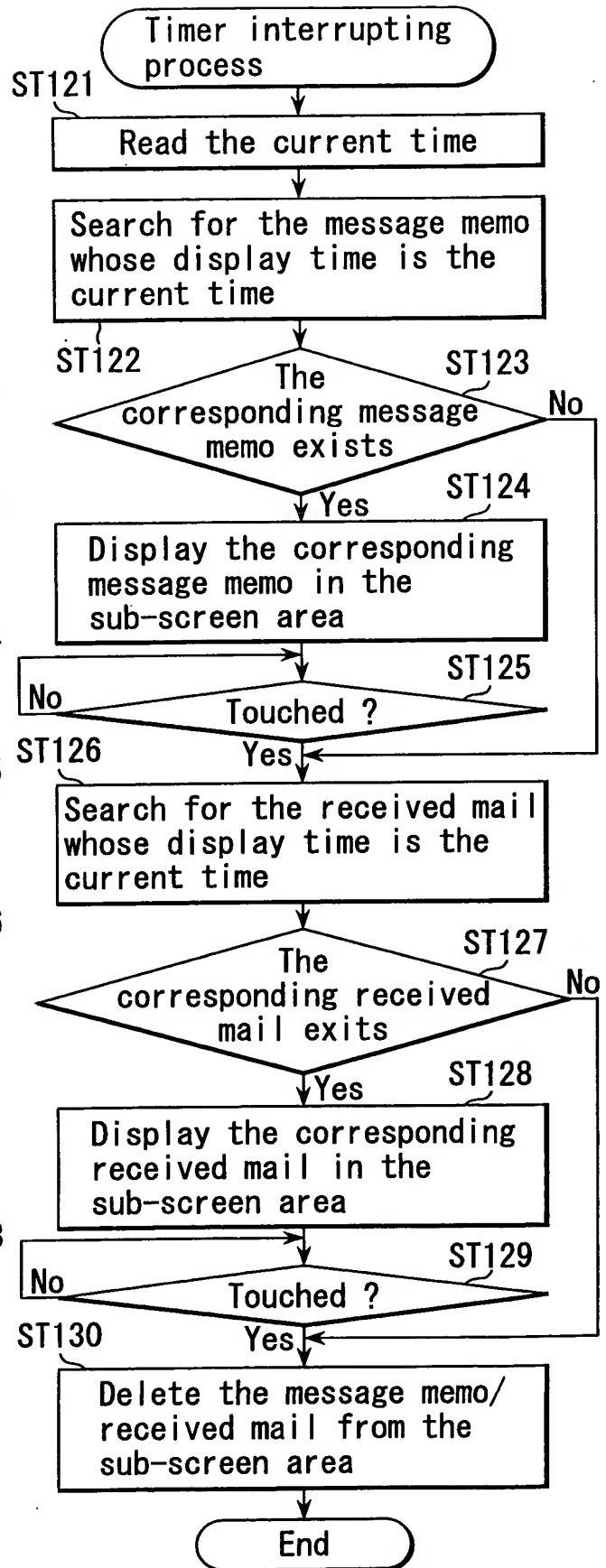


FIG. 13

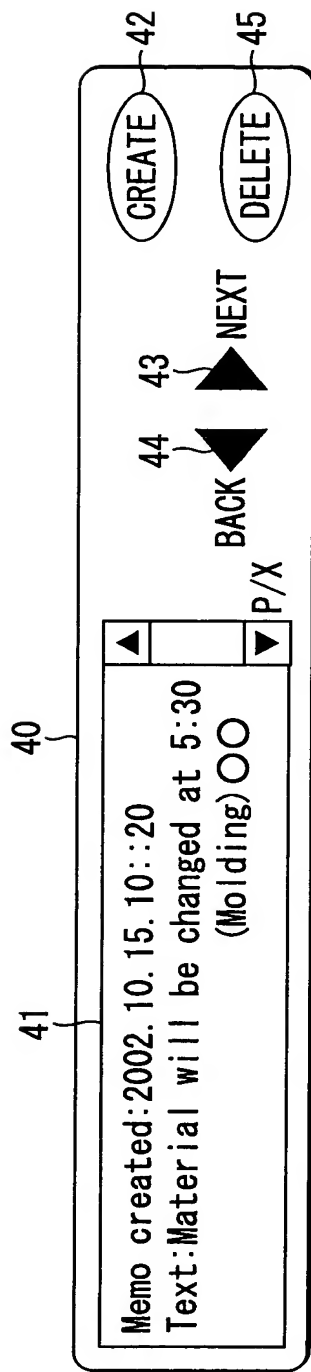


FIG. 14

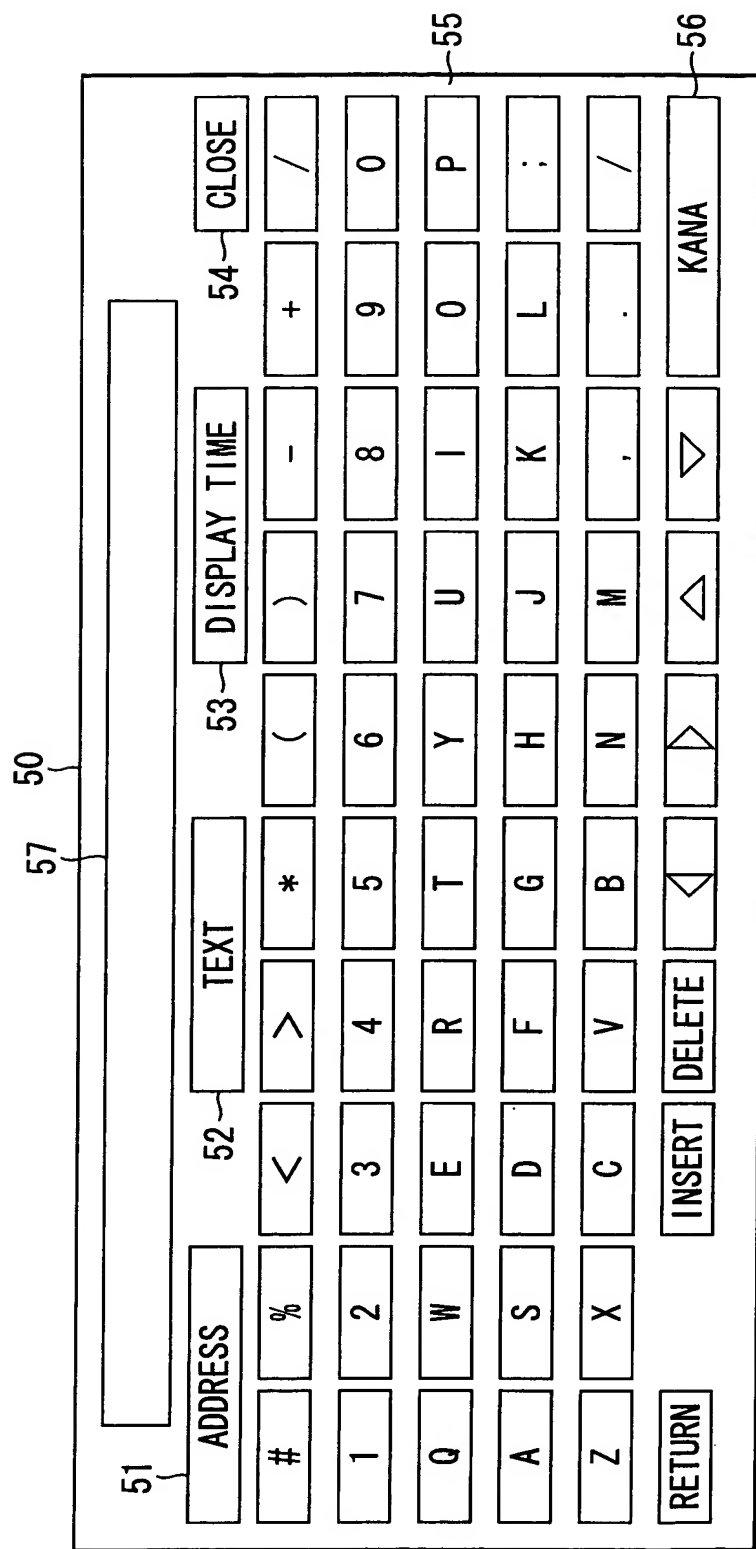


FIG. 15

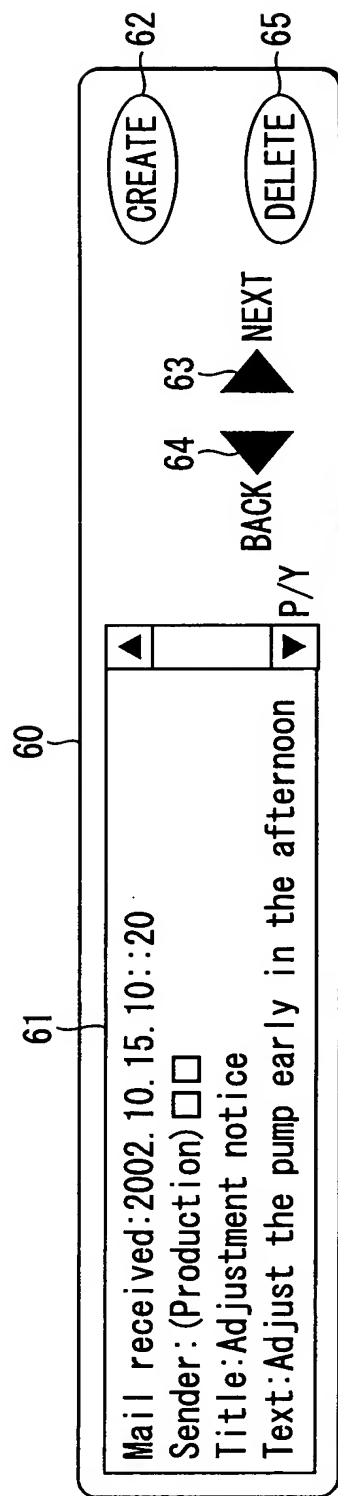


FIG. 16

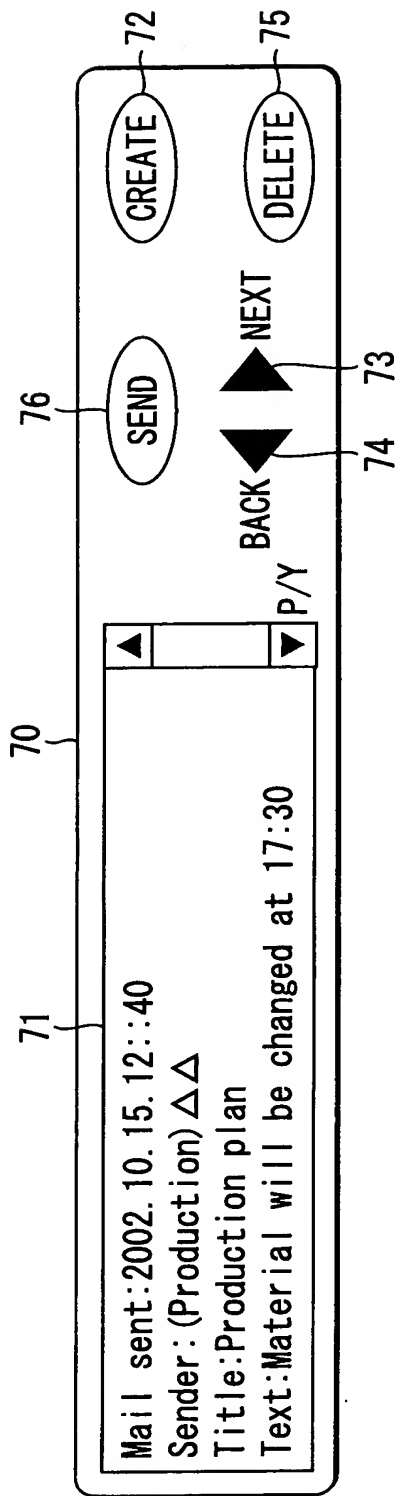


FIG. 17

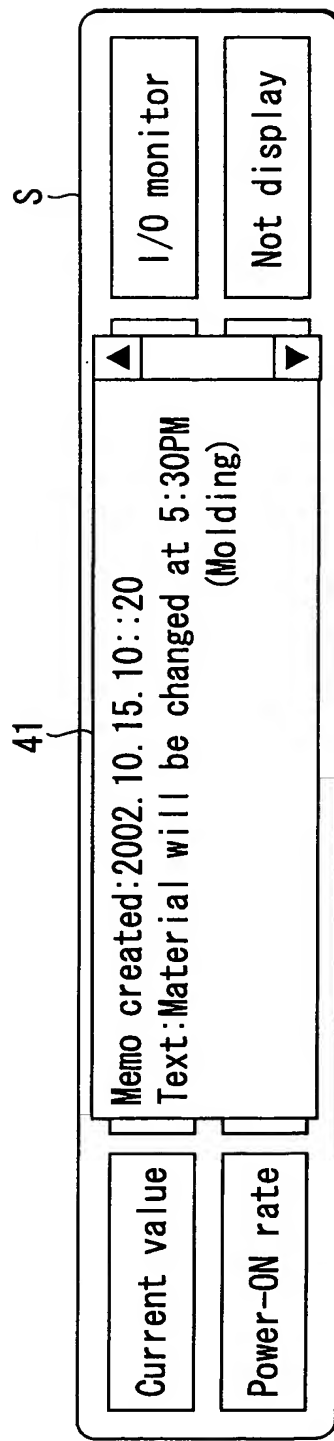


FIG. 18

